

ASSEMBLY OF 565 SERIES BED



TOOLS REQUIRED:

#2 PHILLIPS HEAD SCREWDRIVER

HARDWARE PROVIDED:

Qty: 32	#8 x 5/8" Phillip Drive Self Tapping Flat Head Wood Screw
Qty: 16	#8 x 1 1/4" Phillip Drive Self Tapping Flat Head Wood Screw
Qty: 1	Set of Bed Fittings (4 brackets – 4 plates)



1. Locate pilot holes on bed posts.



2. Position bed fitting bracket over pilot holes.



3. Using hardware provided (#8 x 5/8" Phillip Drive Self Tapping Flat Head Wood Screw) fasten bracket to post.



4. Locate pilot holes on bed rails.



5. Position bed fitting plate over pilot holes.



6. Using hardware provided (#8 x 5/8" Phillip Drive Self Tapping Flat Head Wood Screw) fasten plate to rail.



7. Align side rails to bed posts.



8. Lock rail plate into post bracket.



9. Evenly space deck slats onto side rail.

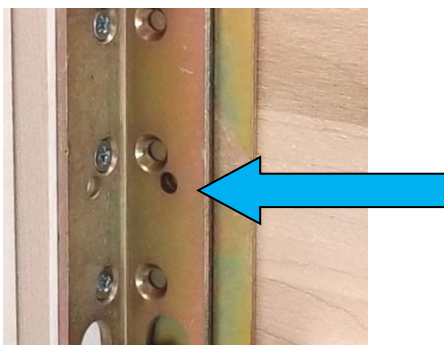


10. Using hardware provided (#8 x 1 1/4" Phillip Drive Self Tapping Flat Head Wood Screw) fasten slats to side rail.



NOTE: ADDITIONAL CONNECTING OF SIDE RAILS (OPTIONAL) TO BED POSTS (hardware not included):

A) After assembly – locate hole in post bracket that aligns with rail plate.



B) Insert #8 x 3/4" Phillip Drive Self Tapping Flat Head Wood Screw.